SERVICE INSTRUCTIONS

Should your THUNDER FIVE require service that necessitates shipping to an authorized service center, please follow these instructions:

1. BE ABSOLUTELY SURE THE FIREARM IS NOT LOADED !
2. **Pack the firearm in the padded carrying case that comes with it.**
3. **Do not send accessories with the firearm.**
4. **Wrap pieces, if disassembled, in protective wrapping (Service center is not responsible for damage to firearms occurring during shipment).**
5. **State the reason you are returning the firearm.**
6. **Send prepaid to our Factory Service Center (Service Center can not accept collect shipments--THEY WILL BE REFUSED).**

YOUR AUTHORIZED SERVICE CENTER IS:

DRAGUN ENTERPRISES, INC.

6520 WOODLAND DRIVE

MURFREESBORO, TN 37130-7203

FOR INFORMATION 1-615-895-7373

ORDERS ONLY 1-800-467-7375

FAX 1-800-829-7536

THUNDER FIVE

INSTRUCTION MANUAL

IMPORTANT:

IT IS IMPORTANT THAT YOU READ AND UNDERSTAND ALL INSTRUCTIONS AND SAFETY WARNINGS THAT ARE PACKED WITH THIS WEAPON!!!

FIREARM SAFETY IS UP TO YOU!

PROPER USE OF THE THUNDER FIVE

Never Place Fingers or Hands Over Muzzle!

The cylinder release is located in the shroud underneath the barrel.

The cylinder is released by pushing forward on the release button and swinging the cylinder open by applying pressure to opposite side of cylinder from release button. The cylinder closes and locks into position by simply pushing the cylinder back into its position in the frame.

The ejector is operated by pushing back on the screw head in front of the cylinder release button.

Do not attempt to open or close the cylinder with the weapon cocked or the manual safety in the safe position. These actions will cause damage to your weapon.

The ambidextrous manual safety is located at the top rear of the weapon just forward of the hammer. The safety is actuated by rotating the leaver 180° in a clockwise direction. This moves the hammer to the rear and prevents the hammer from striking the internal transfer safety and contacting the firing pin if the trigger is pulled. The weapon is returned to the fire mode by reversing the safety.

This revolver is a double action type which means that this weapon can be fired by either fully cocking the hammer and pulling the trigger or by pulling the trigger which will cock the hammer and release it.

Your weapon is chambered for .45 L.C. and .410 shot shells. After firing .45 L.C. or sub caliber devices, the chambers should be cleaned prior to firing .410 shells to prevent difficulty in case extraction.

There are five small indentations at the breach of the cylinder. These are provided as a means to color code different types of ammunition that may be loaded in the Thunder Five.

WARNING

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DANGEROUS WEAPONS

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Revolvers are classifed as FIREARMS or DANGEROUS WEAPONS and are sold by MIL., INC. with the specific understanding that we are not responsible in any manner whatsoever for their improper and/or negligent handling or resale under local laws and regulations.

MIL., INC. or any of their distributors or dealers shall not be responsible in any manner whatsoever for malfunctioning of the firearm or for physical injury or property damage resulting in whole or part from:

1. Criminal or negligent discharge
2. Improper or careless handling
3. Unauthorized modifications
4. Defective, improperly loaded or reloaded ammunitions
5. Corrosion
6. Neglect
7. Other influences beyond our immediate control.

This limitation applies regardless of whether liability is asserted on the basis of contract, negligence, or shot liability (including any failure to warn).

Under no circumstances shall MIL., INC. or any of their distributors or dealers be liable for incidental or consequential damages such as loss of property, commercial loss, and/or loss of earnings or profits.

LIMITED WARRANTY

It is our intention under normal conditions to warrant any and all defects in parts, material or workmanship which affect the satisfactory operation of the revolver. Our warranty obligation is limited to the repair or replacement of any part(s) which is returned to us and is determined by us to be defective. We assume no liability for any incidental or consequential damage. Our warranty is made to the original owner and is not transferable. The following items are specifically excluded from coverage under this warranty:

(A) Normal wear of the protective finishes and of all metal parts;
(B) Damage or malfunction resulting from accident, negligence, misuse or unauthorized repair or alteration;
(C) Damage or malfunction resulting from barrel obstructions;
(D) Damage or malfunction resulting from use of other than factory ammunition.

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INTRODUCING

THUNDER FIVE

5 SHOT REVOLVER

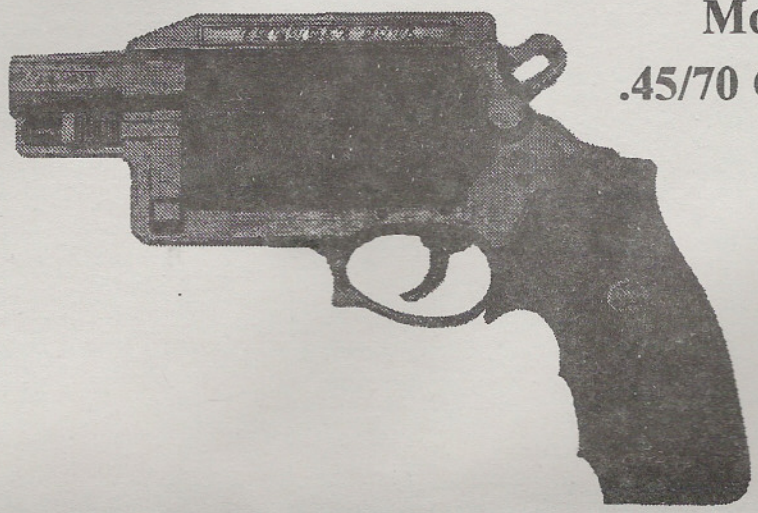
Model T-45

.45 L.C.

.410 GAUGE

2.5 & 3 INCH

Not Available in CA or MD



Model T-70

.45/70 Government

The *THUNDER FIVE* revolver is a revolutionary new firearm which is ideal for home defense, police backup and outdoor survival. Its precision, quality construction provides reliable action that you can count on, every time and all the time. The *THUNDER FIVE'S* unique two-fold safety feature makes it one of the safest home protection revolvers available anywhere. The hefty frame and barrel length minimize the recoil of the .410 and .45 long Colt loads, which provides comfortable firing for women.

FEATURES

- **T-45: Fires .45 Long Colt cartridge and .410 gauge 2.5" and 3" shells**
- **T-70: Fires .45 / 70 Government cartridge**
- **Interchangeable cylinders available for both models**
- **Double Action**
- **External ambidextrous hammer block safety**
- **Internal draw bar safety**
- **Combat sights, combat hammer, combat trigger and combat trigger guard**
- **Pachmyer shock-resistant grips standard**
- **Weight: 48 ounces unloaded**
- **Padded plastic carrying case standard**
- **Max. Length: 9" Max. Width: 1.75"**
- **2" Rifled barrel**
- **Frame and all component parts are mil. spec. 4140 chrome-moly steel and heat treated to exacting standards for maximum strength and wear. Springs are fabricated from high quality music wire and stress relieved for optimum performance and extended life.**
- **Limited LIFETIME WARRANTY.**
- **Four styles of holsters now available**
- **Sub-Caliber inserts available soon**

Dragun Enterprises

P.O. Box 2222

Murfreesboro, TN 37133-2222

For Information

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Fax

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